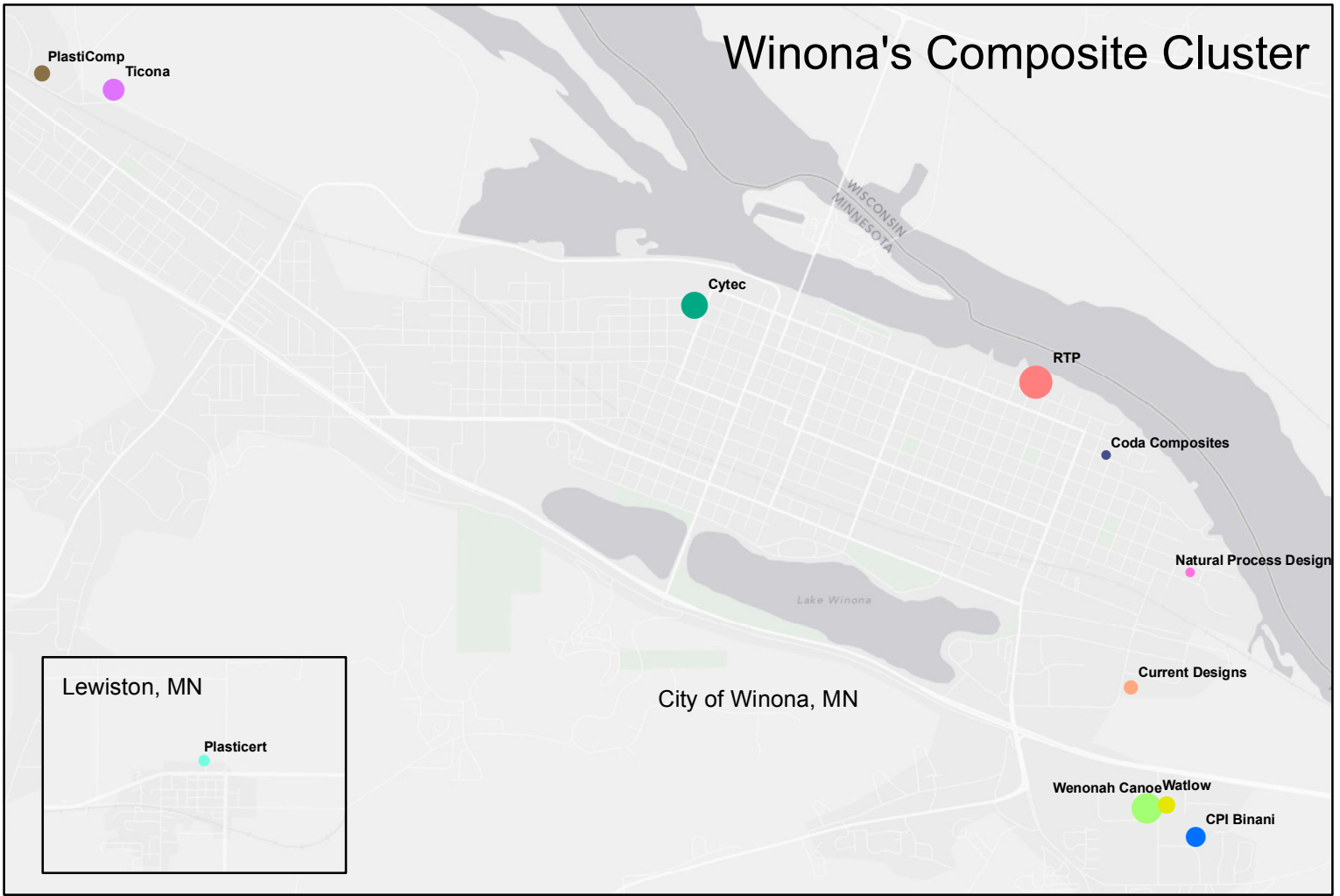


# Winona's Composite Cluster



Size of dot proportionally represents number of people employed at company.

2010

2000

1990

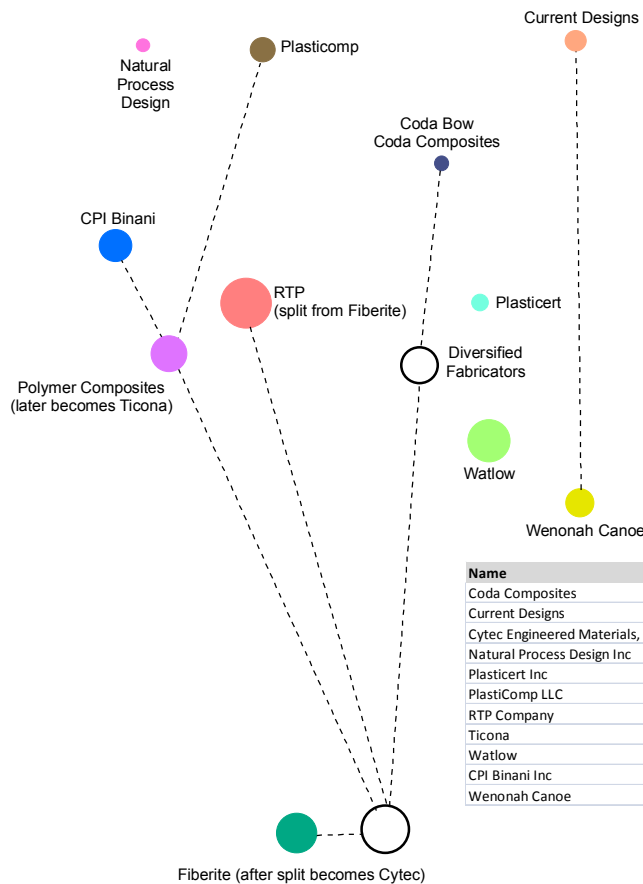
1980

1970

1960

1950

1940



Composites employment in Winona is more than 30 times what would be normally expected in a community of that size. Much of that employment can be traced back to a few local entrepreneurs. Many companies were launched when someone at an existing company developed a new process or technology, hoping to gain a competitive advantage. Business partners, their employees and others with some connection to important figures in the Winona area composites industry have developed or spun off more than a dozen composites companies.

*Minnesota economic TRENDS December 2009*

Name	Address	City	State	Zip	Info	Employees
Coda Composites	876 E 3rd St	Winona	MN	55987	Composition stone plastics - Composite Bows	14
Current Designs	1213 Innovation Drive	Winona	MN	55987	Kayaks, building and repairing	30
Cytec Engineered Materials, Inc	501 W 3rd St	Winona	MN	55987	Composite material manufacturing	108
Natural Process Design Inc	1250 E 8th St	Winona	MN	55987	Industrial consultant - Composites	8
Plasticert Inc	300 Wilson St N	Lewiston	MN	55952	Plastics, containers	20
PlastiComp LLC	110 Galewski Dr	Winona	MN	55987	Molding compounds, plastics	38
RTP Company	580 E Front Street	Winona	MN	55987	Custom compound purchased resins	350
Ticona	4610 Theurer Blvd	Winona	MN	55987	Custom compound purchased resins	66
Watlow	1241 Bundy Blvd	Winona	MN	55987	Power switching equipment	245
CPI Binani Inc	1700 Wilkie Dr	Winona	MN	55987	Molding primary plastics	62
Wenonah Canoe	1252 Bundy Blvd	Winona	MN	55987	Canoes, building and repairing	40